



CERTIFICATE

Welding of railway vehicles and
components according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0446.005

DVS ZERT GmbH hereby certifies that the welding company

Stahl- und Fahrzeugbau Grabner GmbH
Ziegeleigasse 10
8230 Hartberg
Austria

fulfills the requirements
for the scope according to


EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 27.10.2021 until 26.10.2024

Düsseldorf, 14.10.2021
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) DIETZE


Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 3 - 20 mm	FW, BW
135	1.2 1.2 1.2/8, 8 1.2/11 8	t ≥ 3 mm t = 3 - 30 mm t = 3 - 30 mm t = 10 - 40 mm t = 3 - 20 mm	FW BW FW BW BW
136	8	t = 3 - 30 mm	FW
141	23 8	t = 1.5 - 6 mm t = 2 - 6 mm	FW, BW FW, BW
784	1, 10, 2.1, 8 1, 10, 2.1, 8	t ≥ 0,75 mm t ≥ 1.5 mm	M6 M6 - M12

Area of Application:

- New construction of assemblies and components for rail vehicles

Responsible welding coordinator(s):

Michael Paar, (IWE)

born: 12.02.1986

1st deputy(ies) of the responsible welding coordinator(s):

Franz Winkler, Level C

born: 31.01.1971

Others deputies:

Martin Paar, (IWS)

born: 16.04.1985

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 for Mr. Michael Paar and Mr. Martin Paar exist.

Register no.:

DVSZERT/15085/CL1/446/15/2

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.