



# CERTIFICATE

Welding of railway vehicles and components  
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0446.004

DVS ZERT hereby certifies that the company

**Stahl- und Fahrzeugbau Grabner GmbH**  
**Ziegeleigasse 10**  
**8230 Hartberg**  
**Austria**

fulfills the requirements  
for the scope according to

**EN 15085-2 certification level CL1**

in the range indicated on the reverse.

validity: 02.12.2020 until 26.10.2021

Düsseldorf, 02.12.2020  
Place and date of issue

B.Sc. Westermeier  
Lead assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke  
Head of certification body

## Scope of the certificate

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### Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t = 3 - 20 mm	FW
135	1.2	t >= 3 mm	FW
	1.2	t = 3 - 30 mm	BW
	1.2/8	t = 3 - 30 mm	-
	8	t = 3 - 30 mm	FW
	1.2/11	t = 10 - 40 mm	BW WPQR AP-16/0051
	8	t = 3 - 20 mm	BW
136	8	t = 3 - 30 mm	FW
141	23	t = 1.5 - 6 mm	-
	8	t = 2 - 6 mm	BW
784	1, 10, 2.1, 8	t >= 0.75 mm	-
	1, 10, 2.1, 8	t >= 1.5 mm	M6 - M12

### Area of Application:

- New construction of assemblies and components for rail vehicles
- assemblies: undercarriage, e.g. steering and guidance systems
- except design
- except purchasing of welded components

### Responsible Welding Coordinator(s):

Michael Paar (IWE) born: 12.02.1986

### Deputy with equal rights:

Johann Zengerer (EWE) born: 27.03.1959

### Representative:

Martin Paar (IWS) born: 16.04.1985  
Franz Winkler (welding specialist) born: 31.01.1971

### Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 for Mr. Johann Zengerer exist.

### registration ON EN15085:

DVSZERT/15085/CL1/446/1A1/15

### General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.