



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0446.003

DVS ZERT hereby certifies that the company

Stahl- und Fahrzeugbau Grabner GmbH
Ziegeleigasse 10
8230 Hartberg
Austria

fulfills the requirements
for the scope according to


EN 15085-2 certification level CL1

in the range indicated on the reverse.

validity: 27.10.2018 until 26.10.2021

Düsseldorf, 25.10.2018
Place and date of issue

Dipl.-Ing. (FH) Haberberger
Lead Assessor


Dipl.-Ing. Gurschke
Head of certification body

Scope of the certificate

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Scope:

Welding process acc. to EN ISO 4063	Material class/group acc. to CEN ISO/TR 15608	Dimensions	Remarks
131	23	t ≥ 3 mm	FW
135	1.2	t ≥ 3 mm	FW
	1.2	t = 3 - 30 mm	BW
	8	t = 3 - 30 mm	FW
	1.2/11	-	BW WPQR AP-16/0051
	8	t = 5 - 20 mm	BW
136	8	t ≥ 3 mm	FW
141	23	t = 1.5 - 6 mm	-
	8	t = 2 - 4 mm	BW
	8	t = 2 - 6 mm	FW
784	1, 10, 2.1, 8	t ≥ 1.5 mm	M6 - M12

Area of Application:

- New construction of assemblies and components for rail vehicles
- assemblies: undercarriage, e.g. steering and guidance systems
- except design
- except purchasing of welded components

Responsible Welding Coordinator(s):

engineer Johann Zengerer (EWE)

born: 27.03.1959

Deputy with equal rights:

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Representative:

Martin Paar (IWS)
Franz Winkler (SWM)

born: 16.04.1985

born: 31.01.1971

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 for Mr. Johann Zengerer exist.

registration ON EN15085:

DVSZERT/15085/CL1/446/1/15

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.