



CERTIFICATE

Welding of railway vehicles and components
according to EN 15085-2

ZE-16083-01-00-EN15085-2015.0446.001

DVS ZERT hereby certifies that the company

Stahl- und Fahrzeugbau Grabner GmbH
Ziegeleigasse 10
8230 Hartberg
AUSTRIA

has furnished proof to fulfil
the scope of welding according to

EN 15085-2 certification level CL1

in the extent mentioned on the reverse side.

validity: 27.10.2015 until 26.10.2018

Düsseldorf, 27.10.2015
Place and date of issue

Ing. (grad.) Pupp
Lead Assessor

A handwritten signature in blue ink, appearing to read 'Gurschke', written over a horizontal line.

Dipl.-Ing. Gurschke
head of certification body

Scope of the certificate

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Scope:

| Welding process acc. to EN ISO 4063 | Material class/group acc. to CEN ISO/TR 15608 | Dimensions | Remarks |
|-------------------------------------|---|-----------------|---------|
| 131 | 23 | t ≥ 3 mm | FW |
| 135 | 1.2 | t ≥ 3 mm | FW |
| | 1.2 | t = 7.5 - 30 mm | BW |
| 136 | 8 | t ≥ 3 mm | FW |
| 141 | 23 | t = 1.5 - 6 mm | - |
| | 8 | t = 2 - 4 mm | BW |
| | 8 | t = 2 - 6 mm | FW |
| 784 | 1, 10, 2.1, 8 | t ≥ 0.75 mm | M6 |
| | 1, 10, 2.1, 8 | t ≥ 1.5 mm | M12 |

Area of Application:

- New construction of assemblies and components for rail vehicles
- assemblies: undercarriage, e.g. steering and guidance systems
- except design
- except purchasing of welded components

Responsible Welding Coordinator(s):

engineer Johann Zengerer (EWE)

born: 27.03.1959

Deputy with equal rights:

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Representative:

Martin Paar (IWS)
Franz Winkler (SWM)

born: 16.04.1985

born: 31.01.1971

Remarks:

The conditions to carry out the welder tests and the operator tests acc. to ISO 9606-1, ISO 9606-2 and ISO 14732 for Mr. Johann Zengerer exist.

registration ON EN15085:

DVSZERT/15085/CL1/446/0/15

General provisions:

It apply the conditions of the standard EN 15085-2:2007, section 7.

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.